

The PHD-4 Portable Helium Detector

Wide range,
High Performance System



The Agilent Advantage

Global Application Support Expertise When & Where You Need It

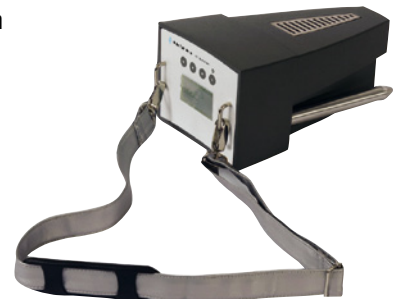
- Thousands of portable SIPD sniffing helium detectors are in daily use worldwide
- Helium leak testing is the preferred solution in a broad range of applications and industries
- Native language application specialists available locally



**Maximizing
Productivity
and Uptime**

High Performance Instruments Wide Range, PHD-4 Portable Helium Detector

- High Sensitivity to Helium
- Easy to Use
- Truly Portable
- Versatile
- Dependable



Industry Leading Service & Support Get The Most From Your Investment

- The system is designed to allow easy replacement of sampling line components in the field
- Exchange units are available for rapid field replacement
- Support programs can be tailored to meet your most demanding needs



Features and Benefits



High Sensitivity to Helium - Can detect very small leaks

- High Sensitivity (2 ppm) to helium, three orders of magnitude better than industry standard, due to SIPD (proprietary and patented Selective Ion Pump Detection)
- Excellent selectivity for helium allows you to read helium leaks and ignore all other gases
- Two levels of sensitivity are available for application dependent use
- Autozero function allows leak detection even in unstable helium background environments



Easy to Use - No training required

- State-of-the-art microprocessor control allows great simplicity of operation
- Fully automatic start-up with auto-diagnostics
- Ready for test in less than 3 minutes
- Intuitive display screen
- Visual and audio indicators (standard headphone connection)
- No tuning required



Truly Portable - Compact and light

- The PHD-4 weighs only 2,6 Kg (5.7 lbs) including the battery
- Its compact size allows it to be easily carried anywhere
- Its ergonomic design allows comfortable use for extended periods



Versatile - Suitable for many different applications

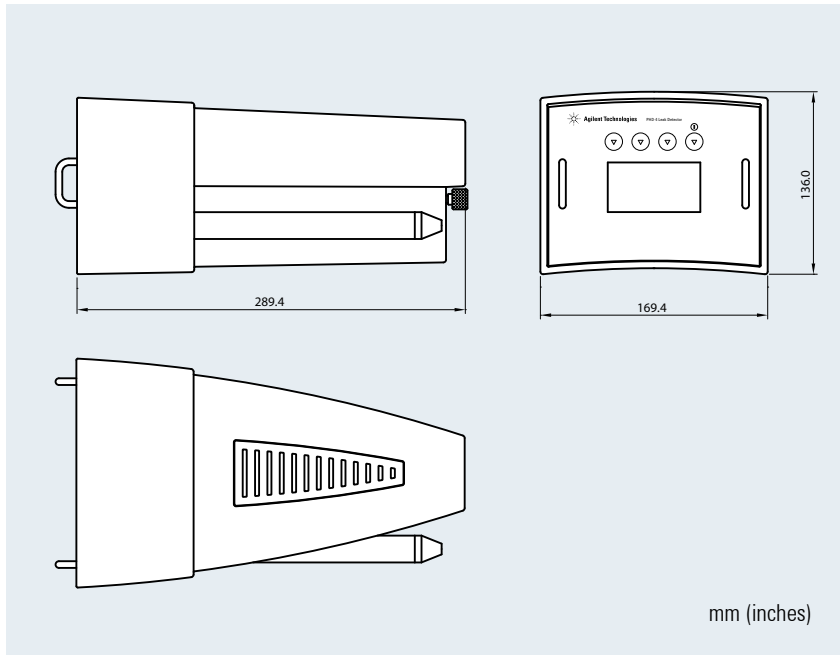
- Wide range of uses: replaces or can be used with existing methods such as bubble test or pressure decay
- Able to detect both very small and large leaks
- Can operate either on battery power or connected to a mains power supply
- Displayed messages can be viewed in several languages (English, French, German, Italian)
- Standard Analog and RS232 Serial I/O



Dependable - Long term operation

- Automatic backflow valve helps prevent helium saturation, ensuring fast recovery time as well as long life of sensing element.
- CE, CSA/US approved for global standardization

The New PHD-4 Portable Helium Detector



mm (inches)

Technical Specifications

Lowest Detectable Helium Concentration:	2 ppm (parts per million)
Lowest Detectable Helium leak:	5 x 10 ⁻⁶ mbar l/s 5 x 10 ⁻⁶ atm cc/s 5 x 10 ⁻⁷ Pa m ³ /s
Response Time:	< 2 sec
Recovery Time:	<10 sec (from 50 ppm to 0 ppm)
Start up time, including self check-up:	3 min approx.
Power Supply:	<ul style="list-style-type: none"> 12 Vdc, 1.2 A Rechargeable Battery included 110-240 V 50-60 Hz Transformer/Battery Charger included
Battery operation Time:	4 hours
Maximum Signal Drift:	10 ppm/10 min
Operating Conditions	Temperature: +5°C to +35°C Humidity: 90% maximum relative humidity
Storage Conditions	Temperature: -20°C to +60°C
Weight:	2,6 Kg (5.7 lbs)
Compliance to Norms:	CE approved CSA/US approved

Ordering Information

PHD-4 Complete Package

PHD-4 Complete Package	Part Number
Travel Case includes	9694640
<ul style="list-style-type: none"> PHD-4 Basic Unit Spare Battery Transformer/Battery Charger (110-240V) Carrying Strap Probe Set 15-pin I/O connector CD Instruction Manual Probe adapter 	

PHD-4 Basic Package

PHD-4 Basic Package	Part Number
Includes	9694600
<ul style="list-style-type: none"> PHD-4 Basic Unit Transformer/Battery Charger (110-240V) Carrying Strap 15-pin I/O connector CD Instruction Manual Probe adapter 	

Accessories

Accessories	Part Number
<ul style="list-style-type: none"> Probe Set 	9693515
<ul style="list-style-type: none"> Capillary leak with refillable reservoir and gauge 	9693540
<ul style="list-style-type: none"> Probe with 10 meter (30') maximum Sampling Line 	9693525
<ul style="list-style-type: none"> Telescoping Extension Probe 	9693520

PHD-4 Replacement Part Kit

PHD-4 Replacement Part Kit	Part Number
Includes	9694660
<ul style="list-style-type: none"> Sampling Pump with Fittings Probe with Sampling Line Tip Probe Filter Internal Filter (Kit of 5 units) 	

Individual Replacement Parts

Individual Replacement Parts	Part Number
<ul style="list-style-type: none"> Spare Battery 	SR 03.702609
<ul style="list-style-type: none"> Transformer/Battery Charger (110-240V) 	SR 03.702888
<ul style="list-style-type: none"> Sampling Pump with Fittings 	SR 03.702513
<ul style="list-style-type: none"> Probe with Sampling Line 	SR 03.702538
<ul style="list-style-type: none"> Tip Probe Filter 	SR 28.900012-01
<ul style="list-style-type: none"> Internal Filter (Kit of 5 units) 	SR 03.702959
<ul style="list-style-type: none"> Carrying Strap 	SR 03.702791
<ul style="list-style-type: none"> 15-pin I/O connector 	SR 03.702894
<ul style="list-style-type: none"> Travel Case 	SR 03.702890
<ul style="list-style-type: none"> PHD-4 Probe adapter 	SR 03.703054
<ul style="list-style-type: none"> Protective Bag (pictured at left) 	VSPHD4BAG



Contact Agilent for Rack mounting or specific application requirements.

Application



Large Vessels and Bioreactors

The PHD-4 offers unmatched accuracy and repeatability, presenting a unique solution that is cost effective and very well suited for the leak range specifications of this application.

Biotech and pharmaceutical industries used to rely on pressure decay and bubble test methods for finding leaks in their large bioreactors. The PHD-4 has established a new standard of quality, significantly increasing production yields.

- Fermenters
- Sterilizers
- Freeze Dryers



Underground Pipes and Storage Tanks

The portability and light weight of the PHD-4 plays a major role in this application. Underground pipes and storage tanks (UST) are slightly pressurized with helium which, due to its high mobility, can escape through small leaks and migrate to the surface, where it can be easily detected by the PHD-4.

The accuracy, portability and light weight of this unit greatly simplifies this process, particularly in difficult construction sites or rough terrain.

- Gas distribution lines
- Under and above ground containers and storage tanks
- Telecommunication and high voltage underground cables



Courtesy of Fraunhofer UMSICHT, Germany

Water Heating and Cooling Pipes

The PHD-4 allows leak location without interruption of the normal operation, by mixing helium with the water in the circuit. Until recently, the precise and rapid location of leaks in buried pipes has been very difficult.

In the event of a leak, helium desorbs from the fluid and diffuses to the surface, where it is easily detected. Leaks in pipeline systems such as district heating systems, drinking or chilled water systems and steam pipe networks incur high costs due to losses and corrosion damage.

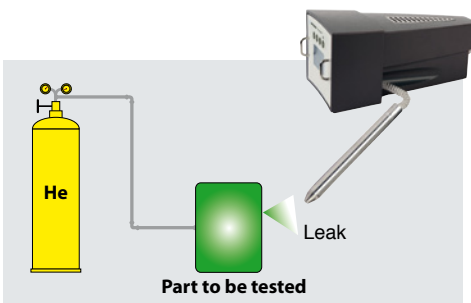
- Heater exchangers and steam condensation lines
- Water pipes
- Radiant heating systems



Airplane Fuel Tanks and Lines

PHD-4 technology is approved worldwide by airplane manufacturers and operators as the standard for the location of leaks in aircraft fuel tanks and in oxygen distribution lines. Agilent works with an exclusive distributor for aircraft applications. Please contact your local Agilent office for more information.

- Fuel tanks
- Oxygen distribution lines



Other Applications

The PHD-4 is in daily use in many other applications. Its portability makes it ideal for factory and field maintenance. Here is a partial list of other applications:

- Components and systems for the Chemical and Petrochemical Industries
- Compressed air components and delivery systems
- Process gas delivery lines in Semiconductor fabrication industry

The PHD-4 Portable Helium Detector

The PHD-4 is a portable compact leak detector which includes a battery for autonomous use in the field and uses helium as a tracer gas. It allows detection of very small leaks in objects where a slight helium pressure has been introduced.

Principle of operation

The PHD-4 principle of operation is based on a Varian patented technology, Selective Ion Pump Detection (SIPD). The sensor incorporates a quartz capillary tube maintained under high vacuum by an ion pump. The quartz tube is heated with a platinum filament and becomes permeable to helium. As the partial pressure of helium in the ion pump increases, so does the current drawn by the ion pump, proportional to the pressure, indicating the helium concentration present in the test probe of the PHD-4.

WHY USE HELIUM AS A TRACER GAS?

Helium is a superior choice as tracer gas for a number of reasons:

- It is inert, non-toxic and non-flammable
- It can pass easily through leaks due to its small atomic size, allowing the detection of very small leaks
- It is present in the atmosphere at only 5 ppm, thus reducing the possibility of false readings
- It is highly mobile, allowing rapid desorption and short measurement times
- When used properly, it is the most economical and allows the highest sensitivity, of all trace gases

Agilent Technologies

USA

Agilent Technologies
121 Hartwell Avenue,
Lexington MA 02421, USA
Tel: +1 781 861 7200
Fax: +1 781 860 5437
Toll free: +1 800 882 7426

ITALY

Agilent Technologies Italia SpA
via F.lli Varian 54
10040 Leini, (Torino), Italy
Tel: +39 011 9979 111
Fax: +39 011 9979 350
Toll free: 00 800 234 234 00

BENELUX

Agilent Technologies Netherlands B.V.
Groenelaan 5
1186 AA Amstelveen
Tel. +31 23 5377033
Fax. +31 23 5382400
Toll free: 00 800 234 234 00

Agilent Technologies Belgium SA/NV

Pegasus Park, De Kleetlaan 5 bus 9
1831 Diegem - Belgium
Tel. +31 23 5377033
Fax +31 23 5382400
Toll free: 00 800 234 234 00

FRANCE

Agilent Technologies France
7 avenue des Tropiques
Z.A. de Courtaboeuf - B.P. 12
91941 Les Ulis cedex, France
Tel: +33 (0) 1 69 86 38 84
Fax: +33 (0) 1 69 86 29 88
Toll free: 00 800 234 234 00

GERMANY and AUSTRIA

Agilent Technologies
Sales & Services GmbH & Co. KG
Lyoner Str. 20
60 528 Frankfurt am Main, GERMANY
Tel: +49 69 6773 43 2230
Fax: +49 69 6773 43 2250
Toll free: 00 800 234 234 00

UK and IRELAND

Agilent Technologies UK Ltd.
6 Mead Road, Oxford Industrial Park
Yarnton, Oxford OX5 1QU, UK
Tel: +44 (0) 1865 291570
Fax: +44 (0) 1865 291571
Toll free: 00 800 234 234 00

INDIA

Agilent Technologies India Pvt. Ltd.
G01. Prime corporate Park, 230/231,
Sahar Rd., Opp. Blue Dart Centre,
Andheri (East), Mumbai, 400 099 India
Tel: +91 22 30648287/8200
Fax: +91 22 30648250
Toll free: 1800 113037

CHINA

Agilent Technologies (China) Co. Ltd
No.3, Wang Jing Bei Lu,
Chao Yang District,
Beijing, 100102, China
Tel: +86 (0)10 64397888
Fax: +86 (0)10 64391318
Toll free: 800 820 3278

TAIWAN

Agilent Technologies Taiwan Limited
20 Kao-Shuang Road
Ping-Chen City, 32450
Taiwan, R.O.C.
Tel: +88 6 34959281
Toll free: 0800 051 342

JAPAN

Agilent Technologies Japan, Ltd.
8th Floor Sumitomo Shibaura Building
4-16-36 Shibaura Minato-ku
Tokyo 108-0023, Japan
Tel: +81 3 5232 1253
Fax: +81 3 5232 1710
Toll free: 0120 655 040

KOREA

Agilent Technologies Korea Ltd.
Shinsa 2nd Bldg. 1F
966-5 Daechi-dong
Kangnam-gu, Seoul, Korea 135-280
Tel: +82 (0)2 2194 9449
Fax: +82 (0)2 3452 3947
Toll free: 080 222 2452

SINGAPORE

Agilent Technologies Singapore (Sales) Pte Ltd
1 Yishun Avenue 7
Singapore 768923
Tel: (65) 6377 1688
DID: (65) 6215 8045
Fax: (65) 6754 0574
Toll Free: 1800 276 2622

SEA

Agilent Technologies Sales (Malaysia) Sdn Bhd
Unit 201 Level 2 Uptown 2,
2 Jalan SS 21/37 Damansara Uptown
47400 Petaling Jaya, Selangor
Malaysia.
Tel: (60) 3 7727 8808
Fax: (60) 3 7727 1209
Toll Free: 1800 276 2622



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