## No.551 CROSS CUT EXFOLIATION TESTER



JIS-D0202, (K5400), K5600-5-6, ASTM-D2197, ISO-2409

This tester is used to evaluate the adhesion of coated film according to the cross cut method. The operator is to check and evaluate the surface of the coated film after it has been grid cut until the cut reaches the basis material.

Model No.551

Specimen Base 90x90mm, 90° Rotation (Manual)

Stroke Left-Right Max.50mm, Front-Back Max.50mm

Scratching Pitch 0.5,1.0,1.5,2.0mm (Manual)

Scratching Speed 10mm/s (Option: 4 Stage Change-Over)

Test Load Max.350gf (Balance Weight)
Needle Ø3mm, L23mm, Top Angle 60°

Option Conduction Device, Cutter Setting Jig, Length Setting Sensor

Power Source AC100V, 1-Phase 5A, 50/60HZ

Dimensions/Weight (Approx.) W320xD230xH440/20kg

## No.551-AUTO AUTOMATIC CROSS CUT EXFOLIATION TESTER





No.551-Auto-2 automatically cuts the test specimen, and the specimen base will rotate 90 ° automatically after cutting the specimen.



Simple instructions of the test on the display can be made in various languages!



Rotates 90° automatically!

No.551-AUTO-2

With the help of instructions displayed on the touch panel, the operator is able to conduct the test smoothly. The operator can operate in English and other languages!

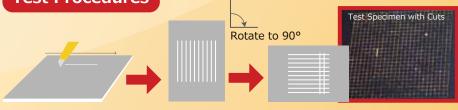
## **Test Procedures**

manually.

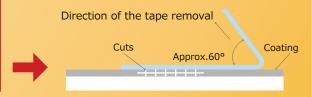
No.551-AUTO-1 automatically cuts

the test specimen. The operator is

to rotate the specimen base 90°



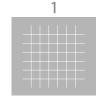
First, make the number of cuts that are decided by the Standard (6 cuts) then rotate the specimen base to 90 ° and make another set of cuts (the same amount as the first time) Use a 75mm long tape to cover the grid cut and press on the tape to adhere.

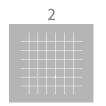


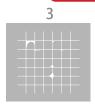
After adhering the tape on the test specimen, remove the tape within 5 minutes in a 60° angle.



## Classification Table

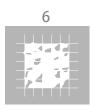












After removing the tape from the test specimen, the operator is to evaluate the adhesion of coated film by looking at the classification table. There are 6 levels and the operator is to find which level the test specimen fits.