







Product description

1 smartWLI extended

smartWLI extended / 2.3 MP camera	SE 1001
<p>technology measurement principle: white-light interferometer scanning device: Piezo positioning system</p> <p>system parameters objectives:</p> <p>max. range Z axis: up to 4 objectives topography reproducibility[†]: manual exchangeable / automated detection digitalization: 400 µm scanning speed: < 0.15 nm up to 0.01 µm approx. 11.4 – 218 µm/s - full camera resolution up to 400 µm/s – ROI</p> <p>0.4 µm step height: < 1 nm (1-σ reproducibility) 12 µm step height: < 3 nm (1-σ reproducibility) 100 µm step height: < 20 nm (1-σ reproducibility) smooth surfaces: up to 53° (max. slope) rough surfaces: up to 90° (max. slope)</p> <p>camera pixel:</p> <p>speed full resolution: 1920 x 1200 speed subsampling: 169 Hz (960 x 600 pixel) speed ROI: 533 Hz (960 x 600 pixel) up to 3.2 kHz</p> <p>optional 5x objective field of view: 3.7 x 2.3 mm² point spacing: 1.9 µm</p> <p>optional 10x objective field of view: 1.8 x 1.2 mm² point spacing: 0.96 µm</p> <p>optional 20x objective field of view: 0.91 x 0.58 mm² point spacing: 0.48 µm</p> <p>optional 50x objective field of view: 0.37 x 0.23 mm² point spacing: 0.19 µm</p>	 

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<p>optional 100x objective field of view: 0.18 x 0.12 mm² point spacing: 0.1 μm</p> <p>optional 115x objective™ field of view: 0.16 x 0.1 mm² point spacing: 0.08 μm</p> <p>control unit industrial 19" rack housing piezo controller LED light controller motorized XY positioning system controller (optional) PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software documentation acceptance protocol CE declaration manuals</p> <p>*Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter **Olympus 100x WLI objective – the mentioned magnification is calculated in relation to the 100x Nikon objective</p>	
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smartWLI extended / 5 MP camera	SE 1002
<p>technology measurement principle: white-light interferometer scanning device: Piezo positioning system</p> <p>system parameters objectives: up to 4 objectives manual exchangeable / automated detection</p> <p>max. range Z axis: 400 μm topography reproducibility*: < 0.1 nm digitalization: up to 0.01 μm scanning speed: approx. 5.2 – 129 μm/s up to 400 μm/s – ROI</p> <p>0.4 μm step height: < 1 nm (1-σ reproducibility) 12 μm step height: < 3 nm (1-σ reproducibility) 100 μm step height: < 20 nm (1-σ reproducibility) smooth surfaces: up to 53° (max. slope) rough surfaces: up to 90° (max. slope)</p> <p>camera pixel: 2456 x 2054</p>	 

speed full resolution:	77 Hz
speed ROI:	up to 2 kHz
optional 5x objective	
field of view:	3.4 x 2.8 mm ²
point spacing:	1.4 μm
optional 10x objective	
field of view:	1.7 x 1.4 mm ²
point spacing:	0.69 μm
optional 20x objective	
field of view:	0.85 x 0.71 mm ²
point spacing:	0.35 μm
optional 50x objective	
field of view:	0.34 x 0.28 mm ²
point spacing:	0.14 μm
optional 100x objective	
field of view:	0.17 x 0.14 mm ²
point spacing:	0.07 μm
optional 115x objective **	
field of view:	0.15 x 0.12 mm ²
point spacing:	0.06 μm
control unit	
industrial 19" rack housing	
piezo controller	
LED light controller	
motorized XY positioning system controller (optional)	
PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software	
documentation factory acceptance protocol	
CE declaration	
manuals	
* $\text{Sq}/\sqrt{2}$ – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter	
**Olympus 100x WLI objective – the mentioned magnification is calculated in relation to the 100x Nikon objective	





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2 smartWLI compact

smartWLI compact / 2.3 MP camera	SE 1201
<p>technology measurement principle: white-light interferometer scanning device: Piezo positioning system</p> <p>system parameters objectives: 1 objective manual exchangeable max. range Z axis: 400 µm topography reproducibility: < 0.15 nm digitalization: up to 0.01 pm</p> <p>scanning speed: 11.4 – 218 µm/s - full camera resolution up to 400 µm/s – ROI</p> <p>0.4 µm step height: < 1 nm (1-σ reproducibility) 12 µm step height: < 3 nm (1-σ reproducibility) 100 µm step height: < 20 nm (1-σ reproducibility) smooth surfaces: up to 53° (max. slope) rough surfaces: up to 90° (max. slope)</p> <p>camera pixel: 1920 x 1200 speed full resolution: 169 Hz speed subsampling: 533 Hz (960 x 600 pixel) speed ROI: up to 3.2 kHz</p> <p>optional 2.5x objective field of view: 7.3 x 4.6 mm² point spacing: 3.8 µm</p> <p>optional 5x objective field of view: 3.7 x 2.3 mm² point spacing: 1.9 µm</p> <p>optional 10x objective field of view: 1.8 x 1.2 mm² point spacing: 0.96 µm</p> <p>optional 20x objective field of view: 0.91 x 0.58 mm²</p>	 

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point spacing:	0.48 μm
optional 50x objective	
field of view:	0.37 x 0.23 mm ²
point spacing:	0.19 μm
optional 100x objective	
field of view:	0.18 x 0.12 mm ²
point spacing:	0.1 μm
optional 115x objective™	
field of view:	0.16 x 0.1 mm ²
point spacing:	0.08 μm
control unit	
industrial 19" rack housing	
piezo controller	
LED light controller	
motorized XY positioning system controller (optional)	
PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software	
documentation factory acceptance protocol	
CE declaration	
manuals	
*Sq/ $\sqrt{2}$ – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter	
**Olympus 100x WLI objective – the mentioned magnification is calculated in relation to the 100x Nikon objective	

smartWLI compact / 5 MP camera

SE 1202

technology measurement	
principle:	white-light interferometer
scanning device:	Piezo positioning system
system parameters	
objectives:	1 objective manual exchangeable
max. range Z axis:	400 μm
topography reproducibility*:	< 0.1 nm
digitalization:	up to 0.01 μm
scanning speed:	5.2 – 129 $\mu\text{m/s}$ - full camera resolution up to 400 $\mu\text{m/s}$ – ROI
0.4 μm step height:	< 1 nm (1- σ reproducibility)
12 μm step height:	< 3 nm (1- σ reproducibility)
100 μm step height:	< 20 nm (1- σ reproducibility)



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smooth surfaces: up to 53° (max. slope)
rough surfaces: up to 90° (max. slope)

camera

pixel: 2456 x 2054
speed full resolution: 77 Hz
speed ROI: up to 2 kHz

optional 2.5x objective

field of view:

6.8 x 5.7 mm²
2.8 μm

optional 5x objective

field of view: 3.4 x 2.8 mm²
point spacing: 1.4 μm

optional 10x objective

field of view: 1.7 x 1.4 mm²
point spacing: 0.69 μm

optional 20x objective

field of view: 0.85 x 0.71 mm²
point spacing: 0.35 μm

optional 50x objective

field of view: 0.34 x 0.28 mm²
point spacing: 0.14 μm

optional 100x objective

field of view: 0.17 x 0.14 mm²
point spacing: 0.07 μm

optional 115x objective**

field of view: 0.15 x 0.12 mm²
point spacing: 0.06 μm

control unit

industrial 19" rack
housing

piezo controller

LED light controller

motorized XY positioning system controller (optional)

PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible

graphic board for the fast 3d calculation with installed software **documentation** factory
acceptance protocol

CE declaration



manuals

* $Sq/\sqrt{2}$ – profile difference of 2 scans, EPSI, single scan, without profile averaging,
laboratory conditions, 1 million points after 3x3 denoising filter

**Olympus 100x WLI objective – the mentioned magnification is calculated in relation to
the 100x Nikon objective



3 smartWLI extended range

smartWLI extended range 2.3 MP camera	SE 1203
<p>technology measurement principle: white-light interferometer scanning device: mechanical scanning axis</p> <p>system parameters objectives: 1 objective manual exchangeable max. range Z axis: 5000 µm</p> <p>topography reproducibility*: < 7 nm digitalization: up to 0.1 nm scanning speed: 11.4 – 218 µm/s - full camera resolution up to 400 µm/s – ROI</p> <p>0.4 µm step height: < 10 nm (1-σ reproducibility) 12 µm step height: < 20 nm (1-σ reproducibility) 100 µm step height: < 30 nm (1-σ reproducibility) smooth surfaces: up to 53° (max. slope) rough surfaces: up to 90° (max. slope)</p> <p>camera pixel: 1920 x 1200 speed full resolution: 169 Hz</p> <p>speed subsampling: 533 Hz (960 x 600 pixel) speed ROI: up to 3.2 kHz</p> <p>optional 2.5x objective field of view: 7.3 x 4.6 mm² point spacing: 3.8 µm</p> <p>optional 5x objective field of view: 3.7 x 2.3 mm² point spacing: 1.9 µm</p> <p>optional 10x objective field of view: 1.8 x 1.2 mm² point spacing: 0.96 µm</p> <p>optional 20x objective field of view: 0.91 x 0.58 mm² point spacing: 0.48 µm</p> <p>optional 50x objective field of view: 0.37 x 0.23 mm² point spacing: 0.19 µm</p> <p>optional 100x objective field of view: 0.18 x 0.12 mm² point spacing: 0.1 µm</p>	 

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optional 115x objective™

field of view: 0.16 x 0.1 mm²
 point spacing: 0.08 μm

control unit

industrial 19" rack housing
 scanning axis controller
 LED light controller
 motorized XY positioning system controller (optional)
 PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software **documentation** factory acceptance protocol
 CE declaration
 manuals

*Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter

**Olympus 100x WLI objective – the mentioned magnification is calculated in relation to the 100x Nikon objective

smartWLI extended range 5 MP camera

SE 1204

technology measurement

principle: white-light interferometer
 scanning device: mechanical scanning axis

system parameters

objectives: 1 objective manual exchangeable
 max. range Z axis: 5000 μm

topography reproducibility*: < 5 nm
 digitalization: up to 0.1 nm
 scanning speed: 5.2 – 129 μm/s - full camera resolution
 up to 400 μm/s – ROI
 0.4 μm step height: < 10 nm (1-σ reproducibility)
 12 μm step height: < 20 nm (1-σ reproducibility)
 100 μm step height: < 30 nm (1-σ reproducibility)
 smooth surfaces: up to 53° (max. slope)
 rough surfaces: up to 90° (max. slope)

camera



pixel: 2456 x 2054
 speed full resolution: 77 Hz

speed ROI: up to 2 kHz





optional 2.5x objective	
field of view:	6.8 x 5.7 mm ²
point spacing:	2.8 μm
optional 5x objective	
field of view:	3.4 x 2.8 mm ²
point spacing:	1.4 μm
optional 10x objective	
field of view:	1.7 x 1.4 mm ²
point spacing:	0.69 μm
optional 20x objective	
field of view:	0.85 x 0.71 mm ²
point spacing:	0.35 μm
optional 50x objective	
field of view:	0.34 x 0.28 mm ²
point spacing:	0.14 μm
optional 100x objective	
field of view:	0.17 x 0.14 mm ²
point spacing:	0.07 μm
optional 115x objective ^{***}	
field of view:	0.15 x 0.12 mm ²
point spacing:	0.06 μm
control unit	
industrial 19" rack	
housing scanning axis	
controller LED light	
controller	
motorized XY positioning system controller (optional)	
PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible	
graphic board for the fast 3d calculation with installed software documentation factory	
acceptance protocol	
CE declaration	
manuals	
*Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter	
**Olympus 100x WLI objective – the mentioned magnification is calculated in relation to the 100x Nikon objective	

4 smartWLI nanoscan

smartWLI nanoscan	SE 1205
<p>technology measurement principle: white-light interferometer scanning device: Piezo positioning system</p> <p>system parameters objectives: 1 objective manual exchangeable max. range Z axis: 100 μm</p> <p>topography reproducibility*: < 0.03 nm digitalization: up to 0.01 μm scanning speed: 5 – 100 $\mu\text{m/s}$ up to 200 $\mu\text{m/s}$ – ROI</p> <p>0.4 μm step height: < 1 nm (1-σ reproducibility) 12 μm step height: < 3 nm (1-σ reproducibility) smooth surfaces: up to 53° (max. slope) rough surfaces: up to 90° (max. slope)</p> <p>camera pixel: 2456 x 2054 speed full resolution: 77 Hz speed ROI: up to 2 kHz</p> <p>optional 2.5x objective field of view: 3.4 x 2.8 mm^2 point spacing: 1.4 μm</p> <p>optional 5x objective field of view: 1.7 x 1.4 mm^2 point spacing: 0.7 μm</p> <p>optional 10x objective field of view: 0.85 x 0.71 mm^2 point spacing: 0.35 μm</p> <p>optional 20x objective field of view: 0.42 x 0.36 mm^2 point spacing: 0.175 μm</p> <p>optional 50x objective field of view: 0.17 x 0.14 mm^2 point spacing: 0.07 μm</p>	 

<p>optional 100x objective field of view: 0.09 x 0.07 mm² point spacing: 0.035 μm</p> <p>optional 115x objective** field of view: 0.075 x 0.06 mm² point spacing: 0.03 μm</p> <p>control unit industrial 19" rack housing piezo controller LED light controller motorized XY positioning system controller (optional) PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software documentation factory acceptance protocol CE declaration manuals</p> <p>*Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter **Olympus 100x WLI objective – the mentioned magnification is calculated in relation to the 100x Nikon objective</p>	
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5 smartWLI CylinderInspector3D

smartWLI CylinderInspector3D	CI 1001
<p>technology measurement principle: white-light interferometer scanning device: Piezo positioning system</p> <p>technical parameters manual rotation: 360° max. insertion depth: 190 mm</p> <p>system parameters objectives:</p> <p>1 objective manual exchangeable</p> <p>max. range Z axis: 200 μm</p> <p>topography reproducibility[†]: < 1 nm</p> <p>digitalization: up to 0.01 pm</p> <p>scanning speed: 6 – 120 μm/s up to 200 μm/s – ROI</p> <p>12 μm step height: < 5 nm (1-σ reproducibility)</p> <p>smooth surfaces: up to 44° (max. slope)</p> <p>rough surfaces: up to 90° (max. slope)</p>	 

camera

pixel: 2000 x 2000
speed full resolution: 88 Hz
speed ROI: up to 2 kHz

optional 5x objective

field of view: 2.8 x 2.8 mm²
point spacing: 1.4 μm

optional 10x objective

field of view: 1.4 x 1.4 mm²
point spacing: 0.7 μm

optional 20x objective

field of view: 0.7 x 0.7 mm²
point spacing: 0.35 μm

optional 50x objective

field of view: 0.28 x 0.28 mm²
point spacing: 0.14 μm

optional 100x objective

field of view: 0.14 x 0.14 mm²
point spacing: 0.07 μm

control unit

industrial 19" rack
housing

piezo controller

LED light controller


PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible

graphic board for the fast 3d calculation with installed software **documentation** factory
acceptance protocol

CE declaration

manuals

*Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging,
laboratory conditions, 1 million points after 3x3 denoising filter



smartWLI CylinderInspector3D extended insertion depth		CI 1002
technology measurement		 
principle:	white-light interferometer	
scanning device:	Piezo positioning system	
technical parameters		
manual rotation:	360°	
max. insertion depth:	270 mm	
system parameters		
objectives:		
	1 objective manual exchangeable	
max. range Z axis:	200 µm	
topography reproducibility*:	< 1 nm	
digitalization:	up to 0.01 µm	
scanning speed:	6 – 120 µm/s up to 200 µm/s – ROI	
12 µm step height:	< 5 nm (1-σ reproducibility)	
smooth surfaces:	up to 44° (max. slope)	
rough surfaces:	up to 90° (max. slope)	
camera		
pixel:	2000 x 2000	
speed full resolution:	88 Hz	
speed ROI:	up to 2 kHz	
optional 5x objective		
field of view:	2.8 x 2.8 mm ²	
point spacing:	1.4 µm	
optional 10x objective		
field of view:	1.4 x 1.4 mm ²	
point spacing:	0.7 µm	
optional 20x objective		
field of view:	0.7 x 0.7 mm ²	
point spacing:	0.35 µm	
optional 50x objective		
field of view:	0.28 x 0.28 mm ²	
point spacing:	0.14 µm	
optional 100x objective		
field of view:	0.14 x 0.14 mm ²	
point spacing:	0.07 µm	


<p>control unit industrial 19" rack housing piezo controller LED light controller PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software documentation factory acceptance protocol CE declaration manuals *Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter</p>	
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smartWLI CylinderInspector3D MotoStitch	CI 1003
<p>technology measurement principle: white-light interferometer scanning device: Piezo positioning system</p> <p>technical parameters manual rotation: 360° max. insertion depth: 200 mm / motorized</p> <p>system parameters objectives:</p> <p>max. range Z axis: 1 objective manual exchangeable 200 µm topography reproducibility[*]: < 1 nm digitalization: up to 0.01 µm scanning speed: 6 – 120 µm/s up to 200 µm/s – ROI 12 µm step height: < 5 nm (1-σ reproducibility) smooth surfaces: up to 44° (max. slope)</p> <p>rough surfaces: up to 90° (max. slope)</p> <p>camera pixel: 2000 x 2000 speed full resolution: 88 Hz speed ROI: up to 2 kHz</p> <p>optional 5x objective field of view: 2.8 x 2.8 mm² point spacing: 1.4 µm</p> <p>optional 10x objective field of view: 1.4 x 1.4 mm² point spacing: 0.7 µm</p>	 <p>The image shows the SmartWLI CylinderInspector3D MotoStitch CI 1003 system. It consists of a microscope unit (top) and a control unit (bottom). The microscope unit is a black and silver device with a camera lens and a piezo positioning system. The control unit is a black and silver rack-mounted device with a display screen and various ports.</p>

<p>optional 20x objective field of view: 0.7 x 0.7 mm² point spacing: 0.35 μm</p> <p>optional 50x objective field of view: 0.28 x 0.28 mm² point spacing: 0.14 μm</p> <p>optional 100x objective field of view: 0.14 x 0.14 mm² point spacing: 0.07 μm</p> <p>control unit industrial 19" rack housing piezo controller LED light controller insertion axis (motorized) controller PC, Windows10 pro, Core I5, 16 GB RAM, 500 GB SSD, CUDA® compatible graphic board for the fast 3d calculation with installed software documentation factory acceptance protocol CE declaration manuals</p> <p>*Sq/√2 – profile difference of 2 scans, EPSI, single scan, without profile averaging, laboratory conditions, 1 million points after 3x3 denoising filter</p>	
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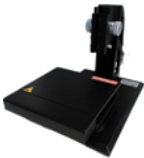
6 Vibration isolation system


Accurion Halcyonics Nano 30		AV 1001
type: active vibration isolation system variant: external controller with sensors and actuator LEDs dimensions: 400 x 300 x 75 mm ³ resonant frequency: < 5 Hz load capacity: up to 120 kg weight (isolation): 5.6 kg weight (controller): 2 kg		
Accurion Halcyonics i4		AV 1002
type: active vibration isolation system variant: internal controller with sensors and actuator LEDs dimensions: 400 x 500 x 90 mm ³ resonant frequency: < 5 Hz load capacity: up to 20 kg weight: 20 kg		

Accurion Vario Basic 40		AV 1003
Type:	active vibration isolation system	
variant:	external controller with sensors and actuator LEDs	
dimensions:	396 x 120 x 110 mm ³	
resonant frequency:	< 5 Hz	
load capacity:	up to 300 kg	
weight (isolation):	6.8 kg (per isolation element)	
weight (controller):	4.5 kg	

Fabreeka ISO Tab-L 13 Granit		AV 1101
type:	passive pneumatic vibration isolation system	
variant:	Granit Serie G (ISO-13G)	
dimensions:	300 x 450 x 95 mm ³	
resonant frequency:	3.0 Hz (vertical) / 4.0 Hz (horizontal)	
load capacity:	up to 90 kg	
weight:	15 kg	

7 Stands and positioning tables

stand with manual 73x55 table		PL 1001
XY positioning device		
positioning range:	73 x 55 mm ²	
Z positioning device		
max. / coarse positioning range:	70 mm	
fine positioning range:	1.9 mm	
levelling device		
tilting angle:	± 3°	
load capacity:	1 kg	

stand with motorized 75x50 table		PL 1101
XY positioning device		
Positioning area:	75 x 50 mm ²	
Z positioning device		
max. / coarse positioning range:	70 mm	
fine positioning range:	1.9 mm	
levelling device		
tilting angle:	± 3°	
load capacity:	1 kg	

stand with motorized 100x100 table	PL 1102
XY positioning device Positioning area: 100 x 100 mm ² Z positioning device max. / coarse positioning range: 70 mm fine positioning range: 1.9 mm levelling device tilting angle: ± 3° load capacity: 2 kg	

stand with motorized 150x150 table	PL 1103
XY positioning device Positioning area: 150 x 150 mm ² Z positioning device max. / coarse positioning range: 70 mm fine positioning range: 1.9 mm levelling device tilting angle: ± 3° load capacity: 3 kg	

stand with motorized 200x200 table	PL 1104
XY positioning device Positioning area: 200 x 200 mm ² Z positioning device max. / coarse positioning range: 70 mm fine positioning range: 1.9 mm levelling device tilting angle: ± 3° load capacity: 3 kg	

stand with motorized 300x300 table	PL 1105
XY positioning device Positioning area: 300 x 300 mm ² Z positioning device max. / coarse positioning range: 70 mm fine positioning range: 1.9 mm levelling device tilting angle: ± 3° load capacity: 5 kg	

8 Measurement software

software package smartVIS3D	SW 1001
<p>visualization of the camera image control of the piezo positioning device synchronization of camera and piezo system real time calculation of the 3d point cloud measuring mode VSI, EPSI fast autofocus adaptation of the scanning range start of MountainsMap macros for automated push button measurements and evaluation of predefined functionality data export lateral calibration functionality for objectives based on calibration standards with defined dot patterns control of motorized XY positioning device for stitching (MountainsMap® Imaging Topography computes the positioning data for stitching measurements)</p>	
smartVIS3D DLL	SW 1002
<p>library including all sensor functionality for integration in third party Windows software or for automation without graphical user Interface GUI C++ C#</p>	
integrator support package	SW 1003
<p>phone support network/internet support</p>	

9 Analysis software and add-one modules

MountainsMap® Premium M8P	MM 1101
<p>High-end surface metrology & analysis software compatible with all profile & areal surface measuring instruments (multi-instrument compatibility)</p>	
MountainsMap® Imaging Topography M8P	MM 1102
<p>Surface metrology & analysis software for areal optical profilometers measuring topography & intensity/colour images, confocal & focus variation microscopes & white-light interferometers</p>	
Automotive M8P	MM 1103
<p>Asses functional performance with a full set of 2D parameters</p>	
Advanced Profile M8P	MM 1104
<p>Advanced surface texture analysis for profiles</p>	
Contour M8P	MM 1105
<p>Basic geometric dimensioning & tolerancing of contour profiles</p>	

Advanced Contour M8P	MM 1106
Advanced geometric dimensioning & full form deviation analysis	
Advanced Topography M8P	MM 1107
Advanced surface texture analysis for surfaces	
Fourier and Wavelets M8P	MM 1108
Advanced FFT-based and wavelets tools	
Colocalization M8P	MM 1109
Combines data from different instruments for correlative analysis	
4D Series M8P	MM 1110
Analysis of surface evolution with respect to time or any other physical dimension	
Particle Analysis M8P	MM 1111
Advanced analysis of structured surfaces	
Statistics M8P	MM 1112
Statistical analysis of measured data with support for static or dynamic populations	
GBS MountainsMap® add-on module honing structures (for cylinder inspection)	AO 1001
MountainsMap® add-on module for advanced evaluation of honing structures for cylinder inspection produced by the GBS mbH	
GBS MountainsMap® add-on module statistical evaluation of cavities	AO 1002
MountainsMap® add-on module for advanced statistical evaluation of cavities produced by GBS mbH	

10 Objectives

2.5x Nikon CF IC EPI Plan DI (Michelson)	OB 1001
working distance: 10.3 mm numerical aperture: 0.075	
5x Nikon CF IC EPI Plan DI (Michelson)	OB 1002
working distance: 9.3 mm numerical aperture: 0.13	
10x Nikon CF IC EPI Plan DI (Mirau)	OB 1003
working distance: 7.4 mm numerical aperture: 0.3	
20x Nikon CF IC EPI Plan DI (Mirau)	OB 1004

working distance: 4.7 mm numerical aperture: 0.4	
50x Nikon CF IC EPI Plan DI (Mirau)	OB 1005
working distance: 3.4 mm numerical aperture: 0.55	
100x Nikon CF IC EPI Plan DI (Mirau)	OB 1006
working distance: 2 mm numerical aperture: 0.7	
115x / Olympus 100x (Mirau, nominal magnification calculated relative to the Nikon objectives)	OB 1007
working distance: 0.7 mm numerical aperture: 0.8	

11 Calibration Targets

Calibration target for 2,5x interferometry objective	DM 1001
diameter: 60 µm pitch: 120 µm	
Calibration target for 5x interferometry objective	DM 1002
diameter: 50 µm pitch: 100 µm	
Calibration target for 10x interferometry objective	DM 1003
diameter: 30 µm pitch: 60 µm	
Calibration target for 20x interferometry objective	DM 1004
diameter: 15 µm pitch: 30 µm	
Calibration target for 50x interferometry objective	DM 1005
diameter: 10 µm pitch: 20 µm	
Calibration target for 100x interferometry objective	DM 1006
diameter: 5 µm pitch: 10 µm	
factory calibration certificate	DM 1007
certificate for the average distance of dots (pitch) DM 1001 ... DM 1006	

step height standard 230 nm		DM 1101
nominal step height:	230 nm	
certification:	optional factory or PTB certifications available	
step height standard 450 nm		DM 1102
nominal step height:	450 nm	
certification:	optional factory or PTB certifications available	
step height standard 20 µm		DM 1103
nominal step height:	20 µm	
certification:	optional factory or PTB certifications available	
step height standard 100 µm		DM 1104
nominal step height:	100 µm	
certification:	optional factory or PTB certifications available	
step height standard 200 µm		DM 1105
nominal step height:	200 µm	
certification:	optional factory or PTB certifications available	
factory certification certificate		DM 1106
certificated step height for DM 1101 ... DM 1105		
PTB certification certificate		DM 1107
certificated step height for DM 1101 ... DM 1105 tracible to national standards PTB: National Metrology Institute of Germany		
Surface combination standard Mahr MSS-3		DM 1201
nominal roughness values:	Ra 1 µm; Rz 3 µm; R max 3 µm uncertainty	
roughness:	3 %	
nominal step height:	Pt 12 µm	
uncertainty step height:	0.05 µm	
certification:	tracible DKD certificates	