

User Manual

Release 1.2

Electrochemical Test Cell

ECC-Opto-SBS

ECC1-00-0160-A



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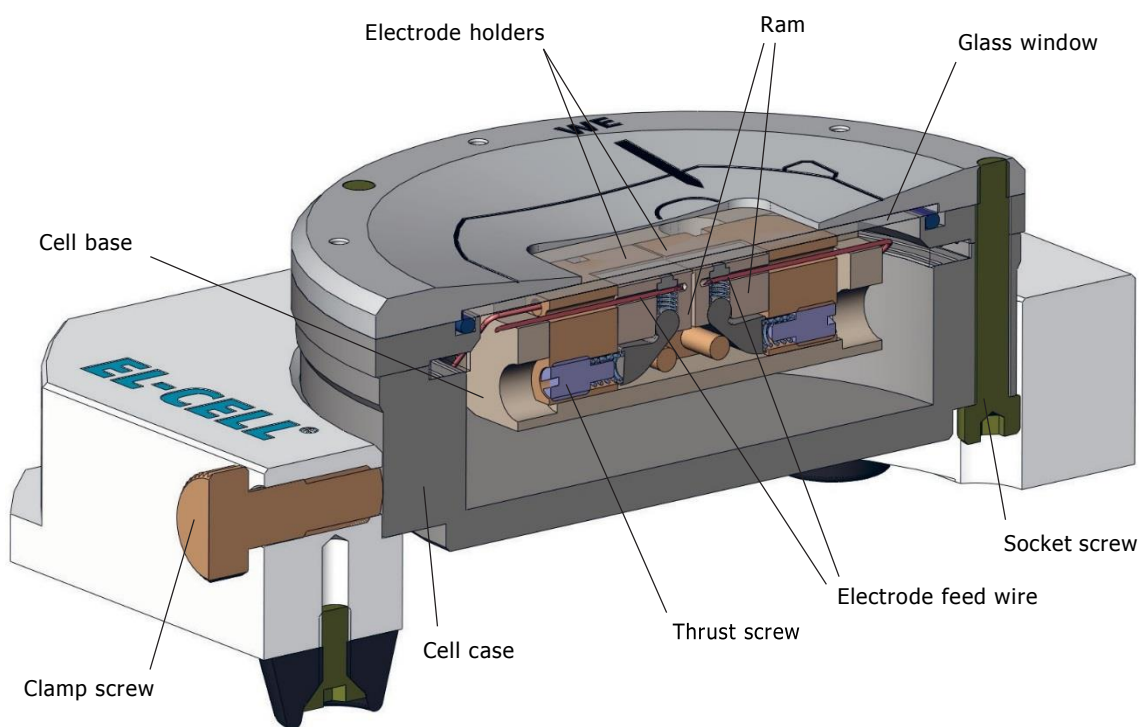
Content

- 1 Product Description 4
- 2 Features 5
- 3 Safety Precautions 6
- 4 Unpacking 6
- 5 Assembly and connection..... 7
- 6 Spare parts 12
- 12 Technical Support 16
- 13 Warranty 17

1 Product Description

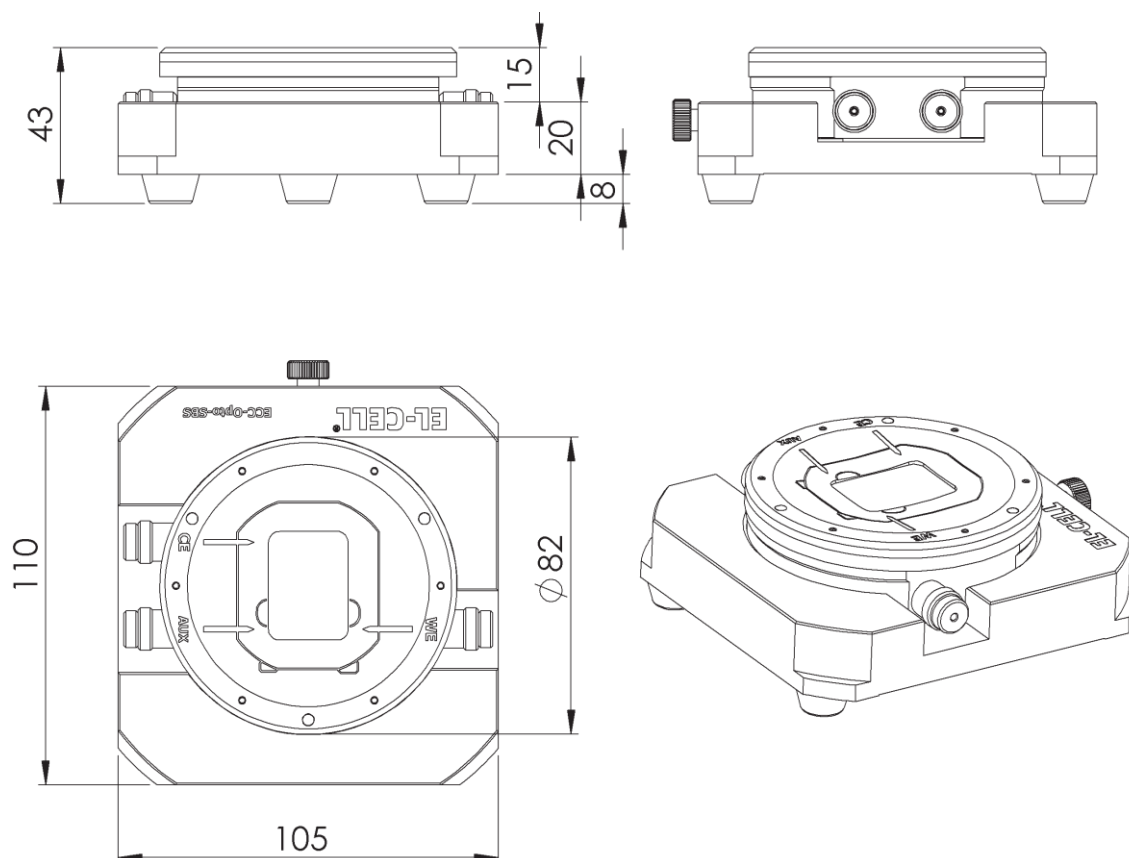
Test cell for optical characterization in the reflective mode – with side-by-side arrangement of electrodes.

With the ECC-Opto-SBS the electrode can be observed in-situ in the reflective mode – just as with the ECC-Opto-Std. The special thing about the ECC-Opto-SBS is the side-by-side (“face up”) arrangement of the electrodes which is in contrast to the conventional sandwich (“face to face”) arrangement of the ECC-Opto-Std. The idea for this cell and its particular advantages are described by S. J. Harris, A. Timmons, D. R. Baker, C. Monroe, “Direct in situ measurements of Li transport in Li-ion battery negative electrodes,” Chem. Phys. Letters 485, 265 (2010)



2 Features

- Side-by-side („face-up“) arrangement of working and counter electrode
- Both electrodes simultaneously seen through a sapphire window
- Rectangular electrode shape 9.5 mm x 9.5 mm
- Ultra-low leakage sealing with cutting rings and PE seals
- Electrolyte volume < 0.2 ml
- Reusable cell components
- Materials in media contact are stainless steel and PEEK (dedicated to aprotic Li-ion chemistries)
- Precisely adjustable distance of electrolyte gap between electrode edges
- Optional reference electrode available
- Weight: 1534 g



3 Safety Precautions

Use proper safety precautions when using hazardous electrode materials and electrolytes. Wear protective glasses and gloves to protect you against electrolyte that may accidentally spill out during filling and disassembly. Upon cell disassembly dispose all materials properly. Metallic lithium and some insertion compounds may decompose heavily in contact with water and other solvents and can also cause fire.

4 Unpacking

Check the contents of the packages against the list given below to verify that you have received all of the required components. Contact EL-CELL, if anything is missing or damaged.

NOTE: Damaged shipments must remain within the original packaging for freight company inspection.

List of Components:

- Stand II [ECC1-00-0220-A](#)
- Cell case SBS [ECC1-00-0166-A](#)
- Feed wire SBS, assy [ECC1-00-0162-A \(2x\)](#)
- Inner Cell SBS, assy [ECC1-00-0215-A](#)
- Lid SBS, assy [ECC1-00-0161-A](#)
- Saphir Kit SBS, assy [ECC1-00-0161-A](#)
- PE Seal, SBS [ECC1-00-0176-A \(2x\)](#)
- PTFE Plug, assy (1+1) [ECC1-00-0130-B](#)
- Clamping claw, assy [ECC1-00-0178-A](#)

5 Assembly and connection

Generally, all assembly steps are to be carried out in inert glove box atmosphere. All components used are to be dried upfront in a vacuum oven at 80°C for at least 12 hours. Once fully assembled, the cell is hermetically sealed so that it may be operated in ambient atmosphere. The ECC-Opto-SBS test cell comes in fully assembled state.

The following procedure explains how to build the test cell for the first experiment. For subsequent experiments it may be required to disassemble and clean the inner cell.

(Dis-)Assembly:

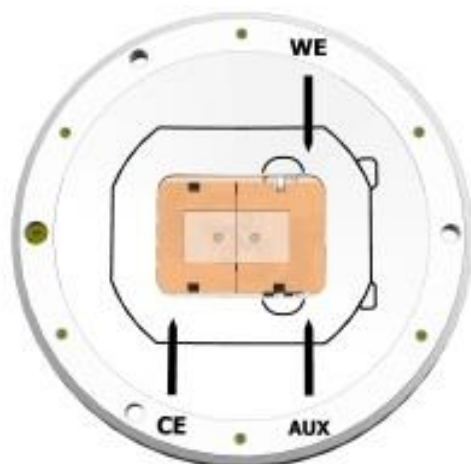
Before proceeding with the cell assembly, the electrodes, separator and cell parts need to be dried in a vacuum oven. The inner cell must be thoroughly dried overnight at 120°C as it comprises bulky PEEK parts that absorb moisture; the remaining cell parts may be dried for at least one hour at only 80°C. The large PE seal between cell lid and base must be dried at maximum 80°C. It may be damaged at higher temperature.

- I) Release the clamp screw at the cell stand and remove the test cell.
- II) Turn the test cell upside down and unscrew the 3 hex socket screws at the cell bottom.
- III) Remove the cell base with the lid. You are now looking onto the inner cell attached to the cell lid by means of 2 clamping claws.

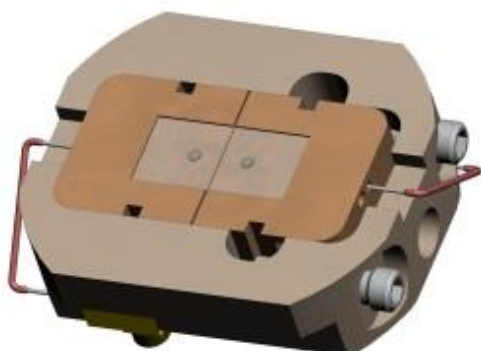


- IV) Release the clamping claws (turn 90° counter clockwise) and remove the inner cell.

- V) Note the 2 nickel plated feed wires at the bottom One feed wire contacts the working electrode (WE) and contacts the counter electrode (CE). The graphic on the lid specifies the position of the inner cell and thus for the working electrode and the counter electrode too.

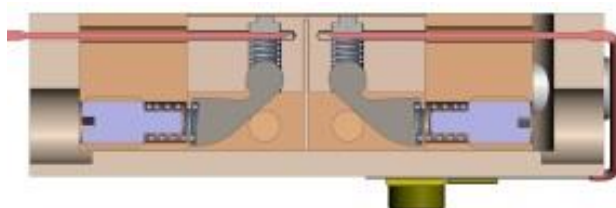


- VI) Turn it upside down. Now you can see the two ram holders with the square rams, where the electrodes will be placed. Note the two nickel plated feed pins that will finally make the contact to these electrodes.

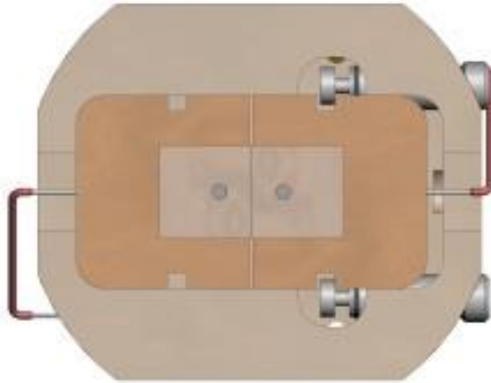


If the height of the electrodes varies, you have different means to adjust the electrodes. There are 4 adjustment screws at the inner cell.

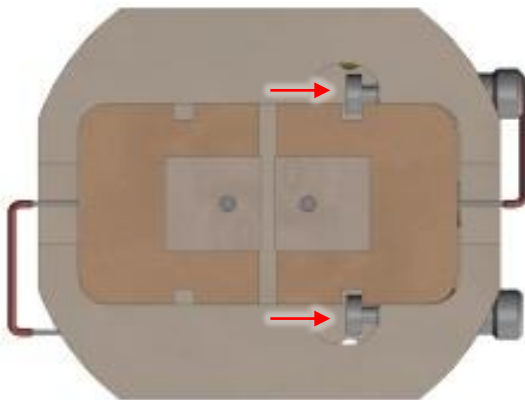
1. The two thrust screws inside the inner cell serves to adjust the electrodes in height. Turning the screw clockwise the electrode moves up. The effect can be seen more clearly, when you are pressing gently with the finger on the ram holder while turning the screw. Do not overtighten the thrust screws once the inner cell has been mounted to the cell lid. Doing so may destroy the optical window.



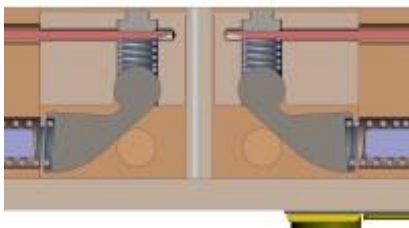
2. The two bigger adjustment screws serve to adjust the distance and parallelism between the two electrodes aka the width of the electrolyte (separator) gap.



- VII) Inside the glove box, place the inner cell in front of you with the two adjustment screws pointing to the right.
- VIII) Adjust the two opposite thrust screws so as to move the rams into the lowermost position.
- IX) Move the right ram and ram holder into the outmost right position by alternately turning the two adjustment screws on the right. Apply only gentle torque; switch between the two screws when torque builds up.



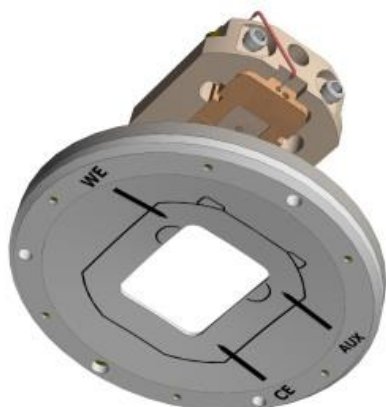
- X) Place a rectangular piece of the glass fiber separator into the gap between the squared rams. The upper edge of the separator must have the same height like the ram holder, because the separator has to touch the glass window.



- XI) Place the two squared electrodes (9.5 x 9.5 mm) onto the rams on either side of the separator.

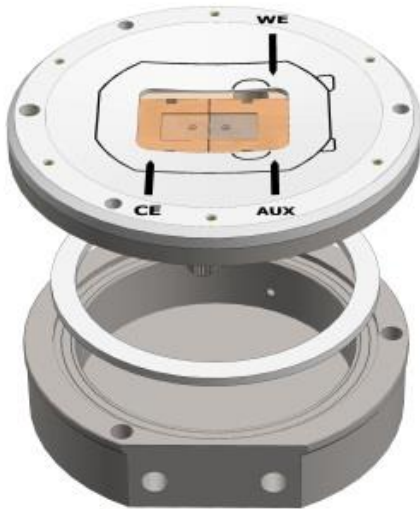


- XII) Turn the adjustment screws to adjust the gap width and parallelism between the electrodes.
- XIII) Dispense a small amount of electrolyte (≤ 0.2 mL) on the edge of the separator and the surface of the electrode. The amount of electrolyte should be just sufficient to soak the porous bodies of the separator and the used electrodes, not more and not less.
- XIV) Attach the inner cell to the cell lid. Watch out to the right position of the inner cell. Tighten the two clamping claws firmly by hand.



- XV) Turn the two thrust screws at the inner cell clockwise until the electrodes are gently pressed against the optical window.
- XVI) Place the cell case beside the cell lid with the inner cell attached.

XVII) Insert the large PE seal into the cell base.



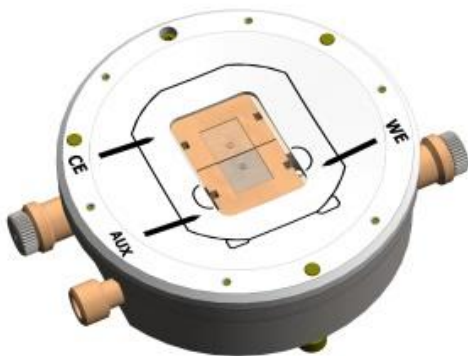
XVIII) Place the cell lid with the inner cell attached onto the cell base.

XIX) By hand, screw in the 3 hex socket screws from below.

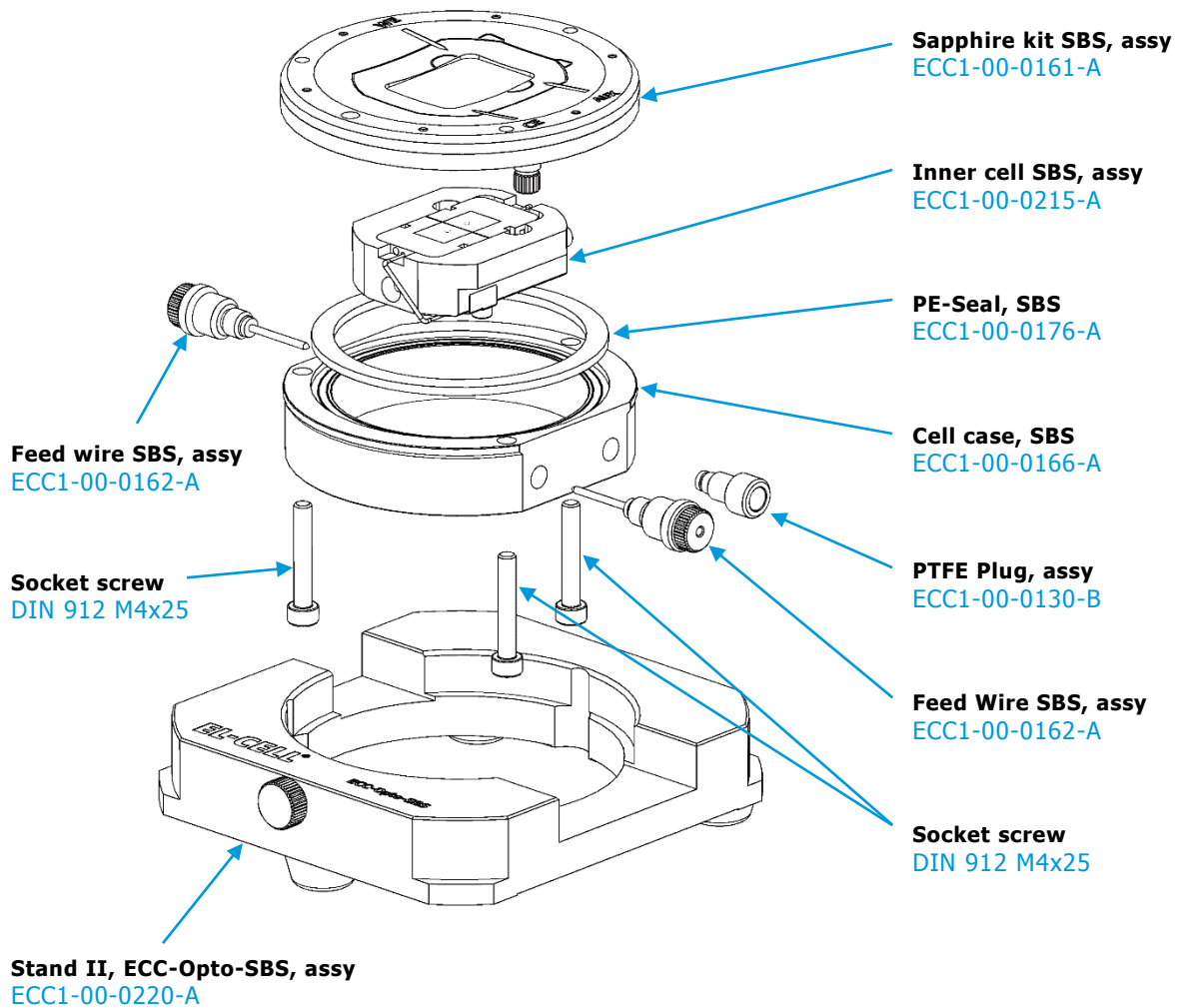
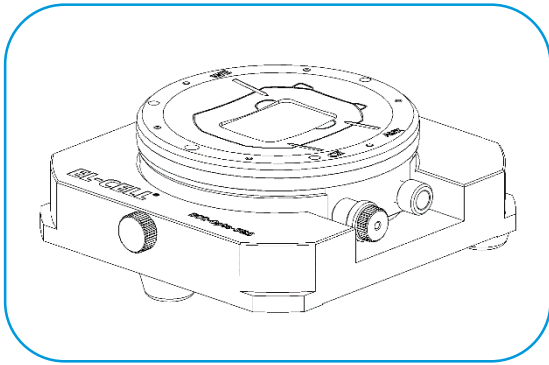
XX) By means of a hex-wrench, fasten the 3 hex socket screws bit by bit to avoid excessive stress that may break the optical window

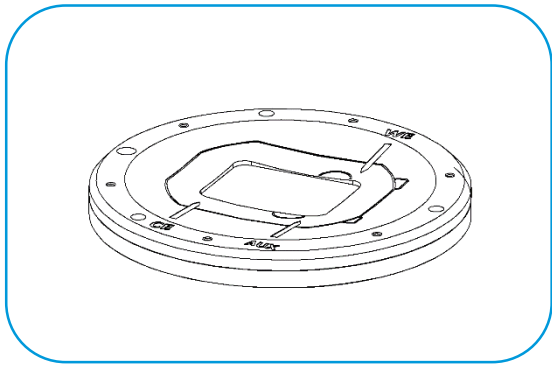
XXI) Attach the test cell to the test stand and lock it to the stand by fixing the clamp screw.

XXII) Attach one feed wire to port WE and one feed wire to port CE. Close port AUX with the PTFE-plug.

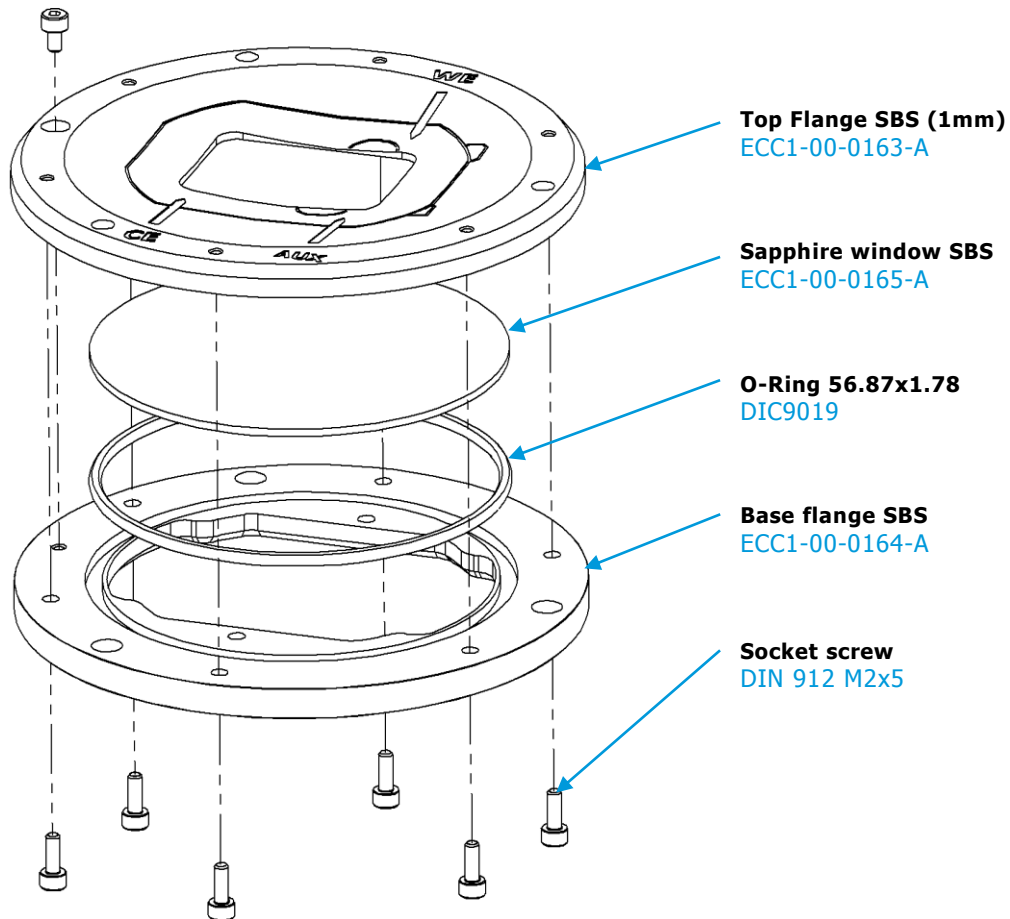


6 Spare parts





Sapphire kit SBS, assy



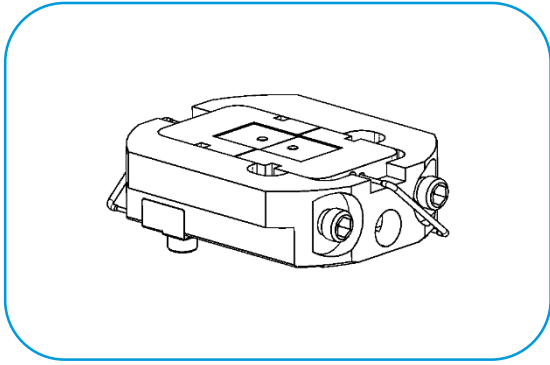
Top Flange SBS (1mm)
ECC1-00-0163-A

Sapphire window SBS
ECC1-00-0165-A

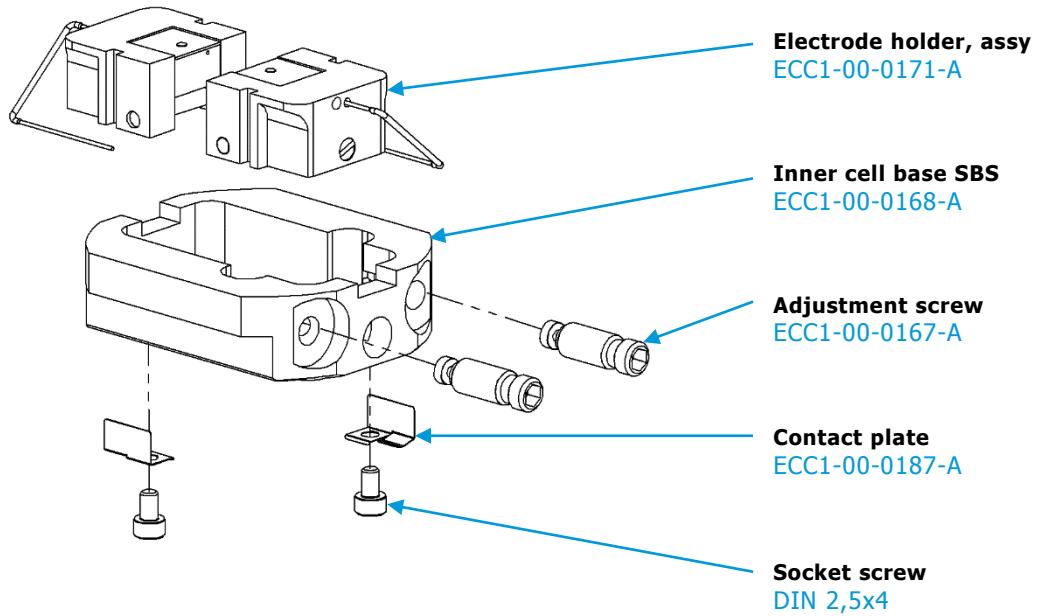
O-Ring 56.87x1.78
DIC9019

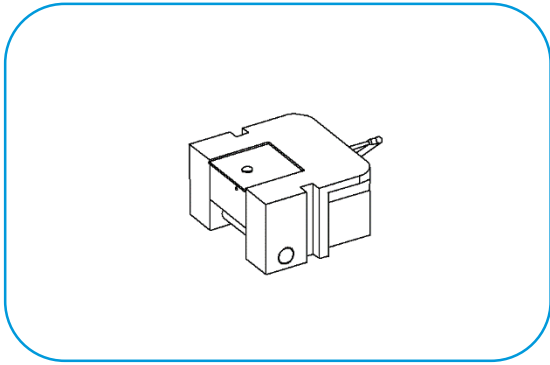
Base flange SBS
ECC1-00-0164-A

Socket screw
DIN 912 M2x5

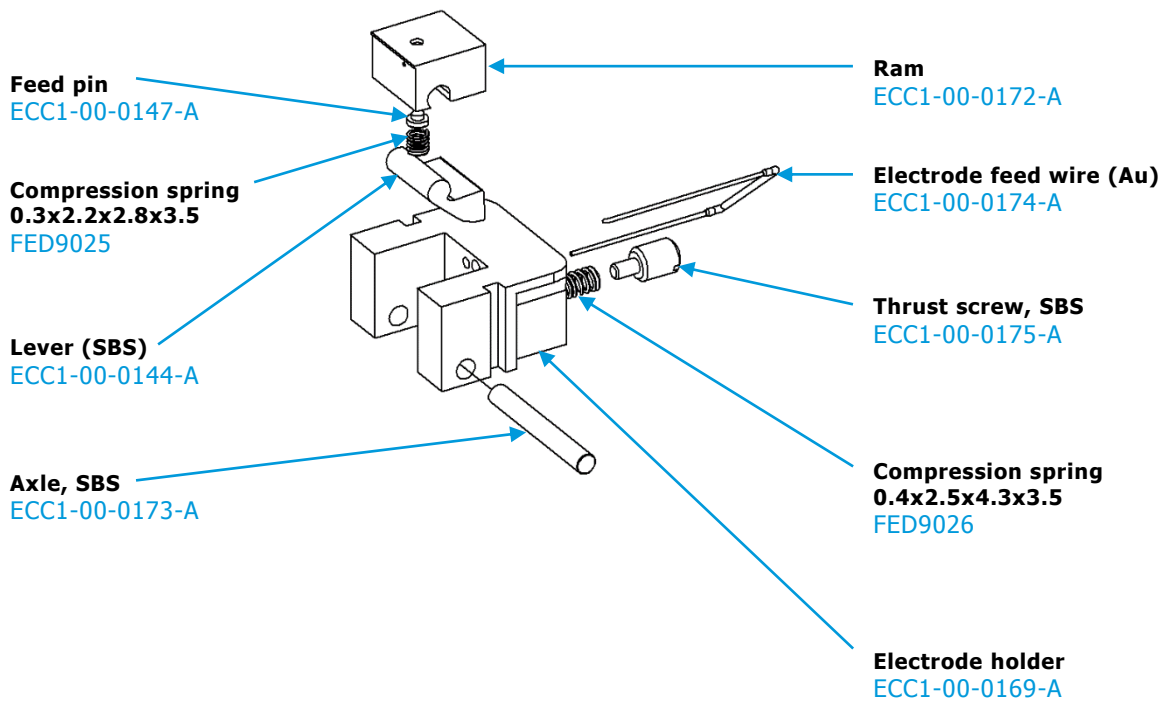


Inner cell SBS, assy





Electrode holder, assy



12 Technical Support

Technical support for this product is exclusively provided by EL-CELL GmbH.

13 Warranty

For a period of one year from the date of shipment, EL-CELL GmbH (hereinafter Seller) warrants the goods to be free from defect in material and workmanship to the original purchaser. During the warranty period, Seller agrees to repair or replace defective and/or nonconforming goods or parts without charge for material or labor, or, at the Seller's option, demand return of the goods and tender repayment of the price. Buyer's exclusive remedy is repair or replacement of defective and nonconforming goods, or, at Seller's option, the repayment of the price.

Seller excludes and disclaims any liability for lost profits, personal injury, interruption of service, or for consequential incidental or special damages arising out of, resulting from, or relating in any manner to these goods.

This Limited Warranty does not cover defects, damage, or nonconformity resulting from abuse, misuse, neglect, lack of reasonable care, modification, or the attachment of improper devices to the goods. This Limited Warranty does not cover expendable items. This warranty is void when repairs are performed by a non-authorized person or service center. At Seller's option, repairs or replacements will be made on site or at the factory. If repairs or replacements are to be made at the factory, Buyer shall return the goods prepaid and bear all the risks of loss until delivered to the factory. If Seller returns the goods, they will be delivered prepaid and Seller will bear all risks of loss until delivery to Buyer. Buyer and Seller agree that this Limited Warranty shall be governed by and construed in accordance with the laws of Germany.

The warranties contained in this agreement are in lieu of all other warranties expressed or implied, including the warranties of merchantability and fitness for a particular purpose.

This Limited Warranty supersedes all prior proposals or representations oral or written and constitutes the entire understanding regarding the warranties made by Seller to Buyer. This Limited Warranty may not be expanded or modified except in writing signed by the parties hereto.