

CEMS Continuous emission monitoring systems

FGMS for CO, NOx, SO2, H2S, O2 measurement pressurized for zone 2

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

NOx - Nitrogen oxides - Infrared Analyzer Mod. Enox II and NO2/NO molybdenum-based converter

SO2 - Sulphur dioxide - Infrared Analyzer Mod. Enox II

H2S - Hydrogen sulfide - Electrochemical cell analyzer Mod. Methox

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

System with fast loop and double tapping pump for response time minimization

n. 1 probe with heated filter suitable for zone 1, no. 1 Heated line with AISI 904L inner tube and heater suitable for zone 1, Heated (180 °C) box with redundant dual-stage filtering and solenoid valves suitable for high temperature for zero calibration control, Corrosion resistant cooler with double glass heat exchanger, n. 2 Sampling pumps, Condense monitor, Flow-meters, AISI 904L wiring for the part in contact with the sample

MONITORED PLANT

On-shore refinery chimney

CABINET

Protection for area with danger of explosion with Eex method-p (y)

Stainless steel 30/10 with conditioner (EEx-d protection for temperatures up to 55 °C) Degree of protection IP65

DATA PROCESSING

Modbus and hardwired output

The entire periphery for connection to PLC of all hardwired signals provided







FGMS for CO, NOx, O2 x2 measurement

MEASURED GASES (redundant analyzers)

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

NOx - Nitrogen oxides - Infrared Analyzer Mod. Enox II and NO2/NO molybdenum-based converter

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, n. 1 Heated line with double inner tube for sample and dynamic calibration, Heated (180 °C) box with solenoid valves suitable for high temperature for zero calibration control, Cooler with AISI316 heat exchanger, n. 1 Sampling pump, Condense monitor, Flow-meters, Pneumatic wiring completely Viton ® for the part in contact with the sample

MONITORED PLANT

Industrial boiler fueled with natural gas

CABINET

Painted sheet metal with conditioner for temperatures up to 45 $^{\circ}\mathrm{C}$ Degree of protection IP54

DATA PROCESSING

Modbus and hardwired output



FGMS for CO, NOx (with NH3), O2, T multiplexing on 3 points measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. ENOX II

NOx - Nitrogen oxides - Infrared Analyzer Mod. ENOX II, NO2/NO molybdenum-based converter, NH3/NO converter

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

T - Flue gas temperature - K-type thermocouple and converter

SAMPLING AND TREATMENT SYSTEM

System with fast loop for response time minimization

n. 3 Probes with heated filter, n. 3 Heated lines, Heated ($180\,^{\circ}$ C) solenoid valves for scanning and fast loop control, Cooler with double heat exchanger, n. 2 Sampling pumps, Condense monitor, Flow-meters

Additional stream for CO measurement to prevent leakage on the NH3/NO converter

MONITORED PLANT

3 Internal combustion engines fueled with natural gas

CABINET

Painted sheet metal with double redundant conditioner for temperatures up to 45 $^{\circ}\mathrm{C}$ Degree of protection IP54

DATA PROCESSING



FGMS for CO, NOx, NH3 (hot), O2 measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

NOx - Nitrogen oxides - Infrared Analyzer Mod. Enox II and NO2/NO molybdenum-based converter

NH3 - Ammonia - Infrared (HOT / WET) analyzer with measurement performed directly on hot fumes

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

System with fast loop for response time minimization

n. 1 Probe with heated filter, n. 1 Heated line, Heated ($180\,^{\circ}$ C) solenoid valves, Cooler with continuously operating peristaltic pump, n. 1 Sampling pump with fast-loop tapping, Condense monitor, Flow-meters

MONITORED PLANT

1 Internal combustion engine fueled with natural gas installed in hazardous area

CABINET

Double width painted plate with dual redundant conditioner for temperatures up to 45 $^{\circ}$ C Degree of protection IP54

DATA PROCESSING



FGMS for CO, NOx, O2, Dust measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

 $NOx - Nitrogen \ oxides - Infrared \ Analyzer \ Mod. \ Enox \ II \ and \ NO2/NO \ molybdenum-based \ converter$

Dust - With electro-dynamic indicator

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, n. 1 Heated line, Heated (180 °C) solenoid valves and fine filtering system, Cooler with peristaltic pump continuously operating, n. 1 Sampling pump with fast-loop tapping, Condense monitor, Flow-meters

MONITORED PLANT

1 Internal combustion engine fueled with vegetable oil

CABINET

Painted plate with dual conditioner for temperatures up to 45 $^{\circ}\text{C}$ Degree of protection IP54

DATA PROCESSING





FGMS for CO, NOx, SO2, CO2, O2 measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

NOx - Nitrogen oxides - Infrared Analyzer Mod. Enox II and NO2/NO molybdenum-based converter

SO2 - Sulfur dioxide - Infrared Analyzer Mod. Enox II

CO2 - Carbon dioxide - Infrared Analyzer Mod. Methox

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, n. 1 Heated line, Compressor-based cooler, n. 1 Sampling pump, Condense monitor, Flow-meters

MONITORED PLANT

Emissions from heating plant in Egypt

CABINET

Painted plate with conditioner for temperatures up to 55 $^{\circ}$ C Degree of protection IP54

DATA PROCESSING

5 x 4-20 mA analog outputs 10 x Relay outputs for alarm and service signals





FGMS for CO, NOx, O2, TOC, Dust measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

NOx - Nitrogen oxides - Infrared Analyzer Mod. Enox II and NO2/NO molybdenum-based converter

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

TOC - Total Organic Carbons - Flame ionization analyzer - FID

Dust - With electro-dynamic indicator

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, n. 1 Heated line, Compressor-based cooler, n. 1 Sampling pump, Condense monitor, Flow-meters

MONITORED PLANT

Emissions from aluminum recovery oven

CABINET

Painted plate with conditioner for temperatures up to 55 $^{\circ}$ C Degree of protection IP54

DATA PROCESSING





FGMS for CO, NOx, O2 measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

NOx - Nitrogen oxides - Infrared Analyzer Mod. Enox II and NO2/NO molybdenum-based converter

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, n. 1 Heated line, Heated ($180\,^{\circ}$ C) solenoid valves for zero calibration control, Cooler with AISI315 heat exchanger and pump continuously operating, n. 1 Sampling pump, Condense monitor, Flow-meters

MONITORED PLANT

Gas turbine

CABINET

Painted plate with double redundant conditioner for temperatures up to 45 $^{\circ}\text{C}$ Degree of protection IP54

DATA PROCESSING



FGMS for SO2 measurement

MEASURED GASES

SO2 - Sulfur dioxide - Infrared Analyzer Mod. Enox II

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, n. 1 Heated line, Heated ($180\,^{\circ}$ C) solenoid valves for zero calibration control, Cooler with glass heat exchanger and pump continuously operating, n. 1 Sampling pump, Condense monitor, Flow-meters

MONITORED PLANT

Refinery smokestack

CABINET

AISI316 with "Rittal" finishing Degree of protection IP54

DATA PROCESSING

Modbus and hardwired output



FGMS for CO, O2 measurement

MEASURED GASES

CO - Carbon monoxide - Infrared Analyzer Mod. Enox II

O2 - Oxygen - Extractive zirconium oxide cell Analyzer Mod. E705

SAMPLING AND TREATMENT SYSTEM

n. 1 Probe with heated filter, Peltier-based cooler and pump continuously operating, n. 1 Sampling pump, Condense monitor, Flow-meters

MONITORED PLANT

Hospital boilers

CABINET

Wall rack with intermediate opening for easy access to devices

DATA PROCESSING



O2 control system for explosion control scanning on 6 +5 points with redundant analyzers

MEASURED GASES

O2 - Oxygen – 2+2 Redundant extractive zirconium oxide cell Analyzers Mod. E705

SAMPLING AND TREATMENT SYSTEM

The system consists of two sections of analyzes in a cyclic scan on respectively 6 and 5 points n. 6+5 Probes with heated filter, n. 2 Peltier-based cooler and pump continuously operating, n. 2 Sampling pumps, Condense monitor, Flow-meters with low flow rate alarm

MONITORED PLANT

Dried resins transport

CABINET

Painted plate with double redundant conditioner for temperatures up to 45 $^{\circ}\text{C}$ Degree of protection IP54

DATA PROCESSING

Hardwired analog and digital output



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